



VALLEY
-DESIGN-

2009
Product Line

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Playing a Supporting Role to the Table Industry Since 1986.

Valley Design provides the table industry with innovative and high-quality steel table bases and table base systems. In addition, we offer the industry: the best materials, fabrication, finishes, hardware, accessories and customer service.

We're truly leading the way into the 21st century.

valleydesign.biz

ISO 9001 : 2000 CERTIFIED



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From Preschool to Ph.D.

Training & Education

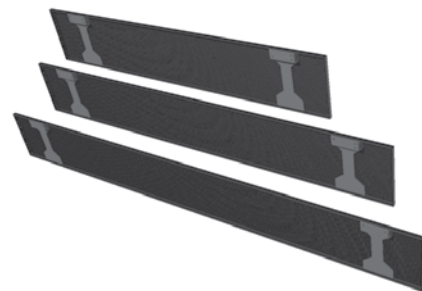
Mobility, flexibility, durability and sustainability add up to trainability.



Products.....	4
Features.....	6
Options	7



Modesty Panel



Metal Perf Modesty Panels



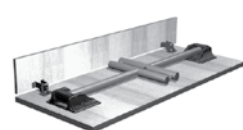
Offset Center with Casters



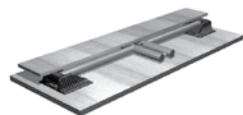
GenuFold Folding Mechanism



1. Modesty Panel and brackets attached in privacy position.



2. Legs fold to allow easy access to back of Modesty Panel for running of wire and cable.



3. Legs and Modesty Panel in folded position.

Nester



6

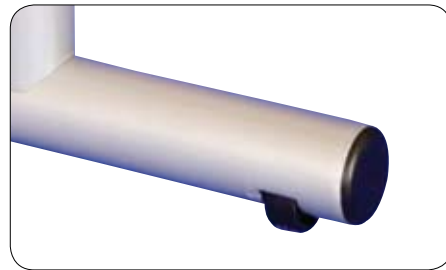


Wire Management Door



Fixed Base

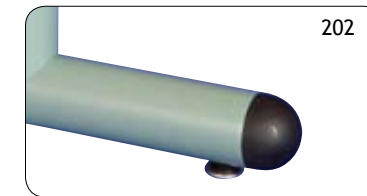
Concealed Casters



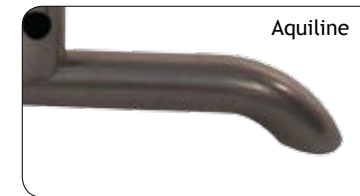
Adjustable Height



101



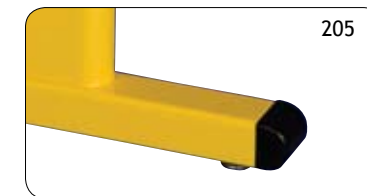
202



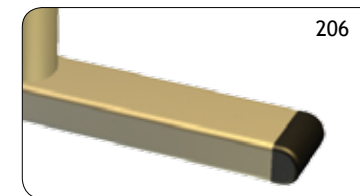
Aquiline



105



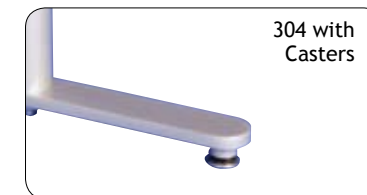
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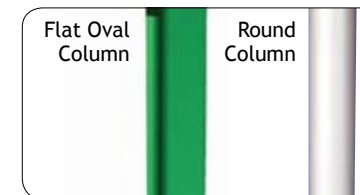
206



303



304 with Casters



Flat Oval Column

Round Column

7



Meet, Greet, Get to Work.

Conference Room

Strength, elegance and function makes for a great first impression.

Products.....	10
Features.....	12
Options	13



Double Column



10



Cylinder with Wire Management Door

H-Base



Classic Column

11

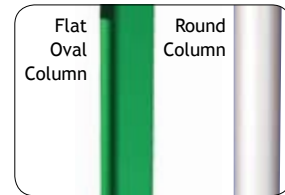
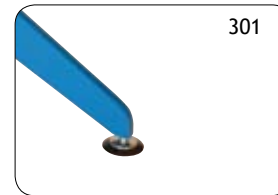
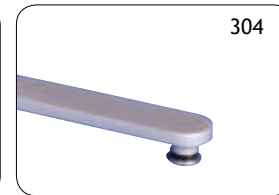
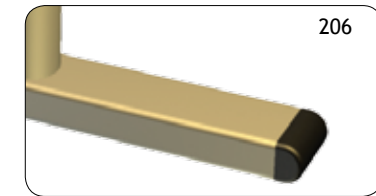
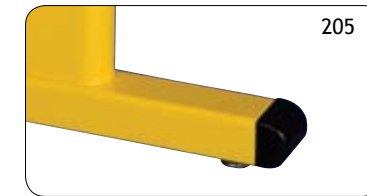
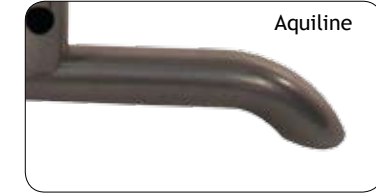
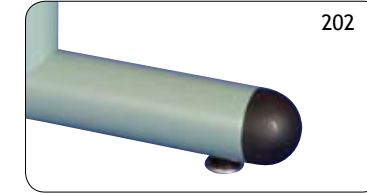
Conference

Features

Options

Conference

12



13

Another Round?

Hospitality

Hospitable foundations for any event.



Products	16
Features	19
Options	21

16



Radiused X-Base



304 X-Base



216 X-Base



Classic Columns
with Dyecoat™



Contact us for a current
listing of our available
Dyecoat™ options.

17

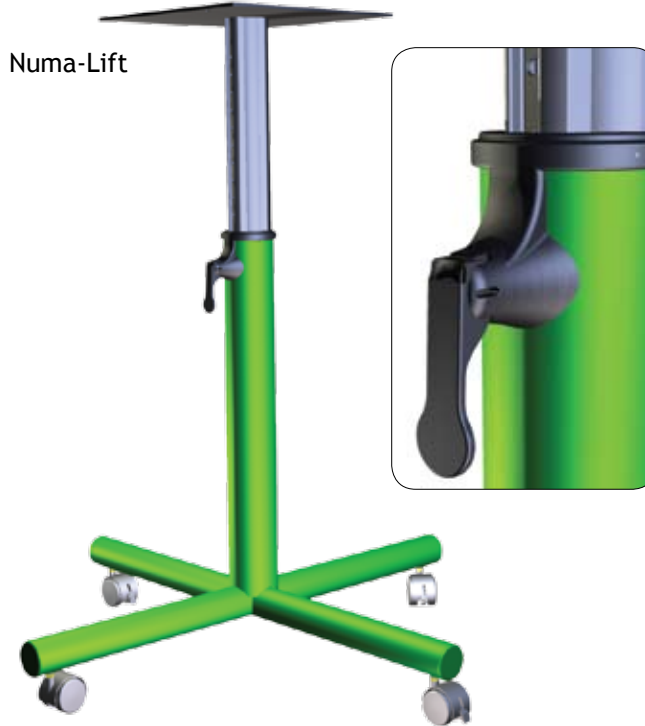
Pedestal
Nester



Double Column
Nester



Numa-Lift



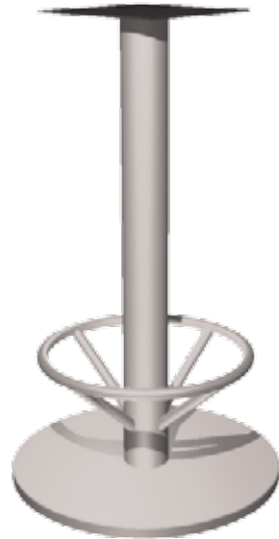
Flip-Top



20



Fixed Base

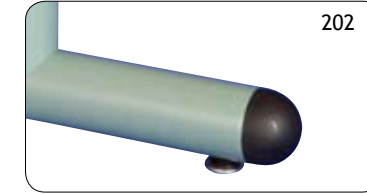


Foot Ring

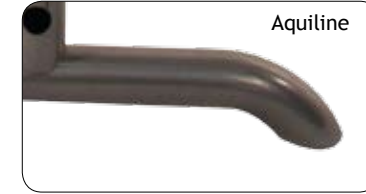
Adjustable Height



101



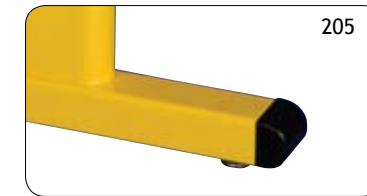
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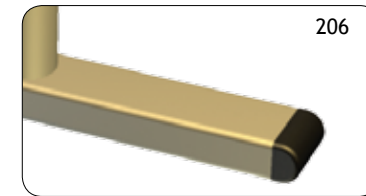
Aquiline



105



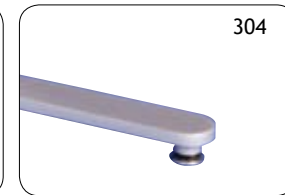
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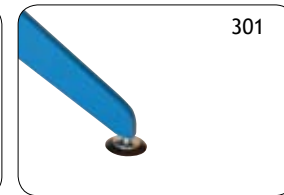
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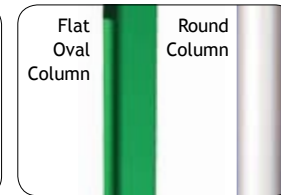
303



304



301



Flat
Oval
Column

Round
Column

21



From Cubicle to CEO.

Office

Comfort and convenience for more productivity.

Products	24
Features	25
Options	26



Offset Centers



Adjustable Height



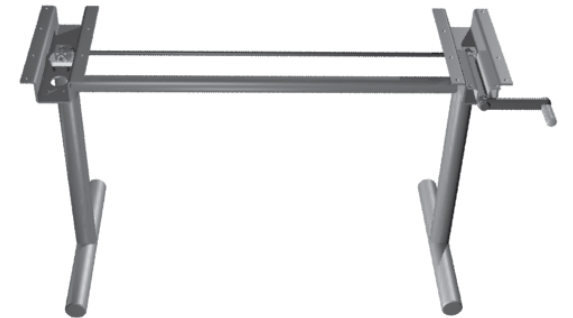
H-Base



Columns

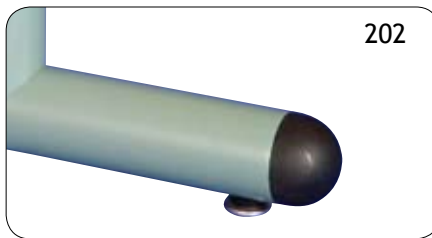


Series 101 Dual Leg Hand Crank Unit

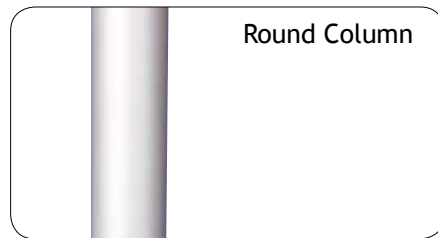




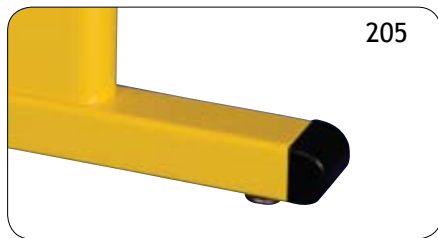
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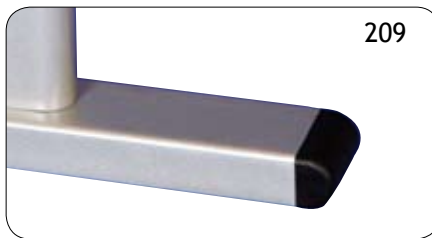
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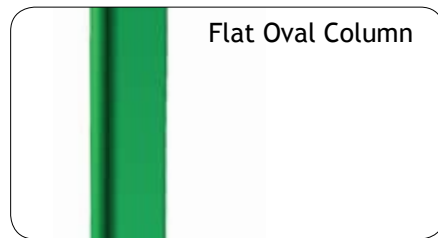
Round Column



205



209



Flat Oval Column

Pricing

All prices quoted are list prices, FOB our factory. Contact your customer service representative for discount pricing. All prices quoted include packaging, not shipping. All documentation and literature is based upon current information available at the time of publication of this booklet. We reserve the right to make price changes, product improvements, design enhancements and finish availability changes at any time without prior notice.

Order Acknowledgements

Orders will be acknowledged in writing within five (5) working days of receipt of purchase order. No orders shall be deemed binding upon Valley Design until confirmation by acknowledgment which represents our interpretation of your order, as well as current product pricing and scheduled ship date.

Discrepancies, misunderstandings or disagreements must be reported to your customer service representative within five (5) working days of your receipt of your order acknowledgements. Failure to do so may cause you to incur order change charges. See cancellation and order changes.

Cancellation and Order Changes

Cancellations and order changes made after five (5) working days of

receipt of the order acknowledgement must have written authorization from our factory. Restocking of standard bases ready for shipment will be 30% of order or \$25 whichever is greater. All special orders will be prorated by the amount of manufacturing time involved from the date of acknowledgement to the date of cancellation or change.

Terms

Customers with an open account have standard payment terms of thirty (30) days net after date of invoice. An open account must be established with our accounts receivable department prior to shipment. Possession of this price list does not constitute an open account agreement. To establish an open account, contact our customer service department for the appropriate forms. Our credit application must be completed in full, signed by an officer of the company and returned to our credit department for processing. Please allow two weeks for processing. If an open account is not established, other payment options include C.O.D., prepay before shipment, prepay before production and credit card.

Routing

All products will be shipped FOB our dock. Legal responsibility for the product transfers to the buyer upon acceptance by the carrier.

Ordering Information

Inspect all merchandise immediately upon receipt. All damage claims must be filed with the freight carrier. We will make every attempt to comply with requests for specific carriers. The freight charges may be collect to the receiver, billed to the purchaser or prepaid by Valley Design and added to your invoice. If we prepay freight, a 10% surcharge of the freight charges will be added to your invoice.

Returns

Product returns will not be accepted without an authorization number from the factory. All returned products are subject to a 30% restocking charge. Freight on original shipment is nonrefundable. Any returned product must be shipped freight prepaid in the original container and condition in which it was received. Damage to the returned product as well as any damage claims are the responsibility of the original purchaser. Valley Design reserves the right to refuse any returned product and will not accept the return of the custom or special order product. No collect shipments will be accepted and all returns are at your own risk and expense. Returns which are unauthorized or are not accompanied by the required documentation and bills of lading will be refused.

Shipment Damage Claims

Legal title to merchandise passes to the buyer upon acceptance by the carrier. All cartons must be carefully inspected upon delivery for visible and concealed damage. If concealed damage has occurred, the carrier must be notified within five (5) days. All of our product is thoroughly inspected before it leaves the factory; therefore, it is the buyer's responsibility to seek recourse against the carrier.

Quality Plan

Valley Design's standard quality plan applies to all product in this catalog unless otherwise specified by the customer. For more information on Valley Design's quality plan, contact our customer service department.

Warranty

All products manufactured by Valley Design are guaranteed to be free of defects due to workmanship for a period of five (5) years from date of purchase. We will repair or replace, at our option, any product that we determine to be defective as a result of faulty material or workmanship. In no event shall our liability under this warranty exceed the original purchase price of the product determined to be defective.

This warranty does not apply where product has been abused, mishandled or subjected to use other than for which it was designed. For purposes of this warranty, normal wear to the product finish shall not be considered a defect. There are no other warranties expressed or implied.

Valley Design Contract Coating and Manufacturing Powdercoat-Dyecoat™-Aquence™

Valley Design offers contract powdercoating services utilizing several monorail lines and a batch system. In addition, Valley Design offers contract Dyecoat™ on your parts and Aquence™ 900 series auto deposition. Aquence™ coating is a chemical deposition rather than electrical and offers consistently even film builds on ferrous material. The unique application properties allow coverage for the interior of hollow stock and complete coverage on intricate profiles. Valley Design offers many opportunities to custom manufacture not only variations of our table systems, but also many accessory applications or your components made to print and coated to match your needs.

General Information

Office Hours

Monday-Thursday: 7:00 A.M.-5:00 P.M. CST
Friday: 7:00 A.M.-4:30 P.M. CST
Saturday-Sunday: Closed

Table Base Customer Service Staff

Tim Bremseth-CEO
Shelly Topness-Director of Sales, Marketing and Customer Service Representative, phone ext. 36
Kristina Fishbauger-Customer Service Representative, phone ext. 11
East of the Mississippi River
Mona Himli-Customer Service Representative, phone ext. 49
West of the Mississippi River

Contact Numbers

Telephone: 1-507-268-4221
Toll Free: 1-800-738-1918
Fax: 1-507-268-4912

Web Information

Website: valleydesign.biz
Customer Service Contact Email: customerservice@valleydesign.biz

Holiday Schedule

Valley Design is closed the following holidays:
Memorial Day
Independence Day
Labor Day
Thanksgiving Day and Friday after
Christmas Eve and Christmas Day
New Year's Day



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EMAIL: CUSTOMERSERVICE@VALLEYDESIGN.BIZ • Web: valleydesign.biz